



## XG Branded Gazebos







Our custom printed branded pop-up gazebo tents are made to order and are produced and finished in-house. We offer dye sublimation full colour digital printing and unlimited (CMYK) colour options for more impactful gazebo branding and longer lasting print. Our event grade frame is made from high strength, multi-ribbed aerospace grade aluminium extrusion for maximum strength and durability, it is lightweight, easy to transport, store and rust-free, making it a good investment for future use. A popular choice for promotional event use.













Fully printed canopy and sidewalls. Full colour, premium quality, digitally dye sublimation printed with full coverage on canopy, valance, and sidewalls. Inhouse print and finishing means we are in control to ensure fast reliable service.

### Why we recommend XG's Gazebos

- Made from high strength, multi-ribbed aerospace grade aluminium extrusion
- Fully printed & finished in-house (unlimited colour options)
- High quality nylon connectors and sliders with pull pin adjustment
- High quality, fire retardant canopy and sidewalls
- Includes cover bag
- A range of side wall options are available as additional items
- Goes up in minutes

### Choose your Gazebo in 6 easy steps:

On the next pages you will find a guide to ordering your Gazebo which we hope helps you decide what you need. Please call us on **01280 707180** or if you have any questions or to discuss your requirements.

## Step 1 - Shape:

Choose your Gazebo size below



# Step 2 - Choose your Wall Configuration:

Our pop up gazebos have a range of different size walls depending on your requirements.

Fully Digitally Printed: Single & Double-sided options

Stock Colours: Please ask availability (colours option below)







Full Height with Door











Red - PMS 187 CMYK 22, 100, 88, 14

Orange - PMS 1505 CMYK 0, 71, 100, 0

Yellow - PMS 123 CMYK 0, 23, 91, 0



Green - PMS 342 CMYK 96, 34, 82, 26



Blue - PMS 661 CMYK 100, 86, 14, 51



Dark Blue - PMS 289 CMYK 98, 84, 46, 51



CMYK 38, 94, 63, 44

\* Stock colour set (2 x Full Height with Window, 1 x Full Height, 1 x Full Height with Door) \*Subject to stock availability.

# Step 3 - Features:

Pop Up Gazebo features



#### **Event Grade Frame**

Reinforced heavy-duty frame made from high strength, multi-ribbed aerospace grade aluminium extrusion. 37mm x 37mm square legs

One piece instant frame



#### **Event Grade Frame**

Reinforced heavy-duty frame made from high strength, multi-ribbed aerospace grade aluminium extrusion. 37mm x 37mm square lees

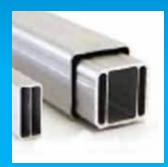
Pull pin slider



#### **Event Grade Frame**

Reinforced heavy-duty frame made from high strength, multi-ribbed aerospace grade aluminium extrusion. 37mm x 37mm square

Pull pin slider and foo



#### **Event Grade Frame**

Reinforced heavy-duty frame made from high strength, multi-ribbed aerospace grade aluminium extrusion. 37mm x 37mm square

Reinforced inner/outer legs



#### **Event Grade Frame**

Reinforced heavy-duty frame made from high strength, multi-ribbed aerospace grade aluminium extrusion. 37mm x 37mm squar legs.

Centre pol

<sup>\*\*</sup>Pantone references given are a guide ONLY and may not match the pantone exactly.

## Step 4 - Accessories:

Choose your Gazebo accessory



Stacking Steel Leg Weights
24kg Steel Weights Set
2 per set each weighing 12kg
Designed and manufactured in the UK.
These weights are supplied in pairs, and are
designed to sit over the footplate of the gazebo leg
The cut out opening is 53mm meaning they will
easily fit any gazebo frame to a 50mm diameter.
Each weight measures 300 x 300 x 60mm



**Feather Flag Mounting Clamps**Mounting clamps are an ideal solution for attaching your feather flag to the frame of an XG event tent. Suitable for 3x3m, 3x4.5 & 3x6

# Step 5 - creating your artwork

#### You have 2 options when creating artwork

#### 1. Design your own or use your preferred agency to design it for you.

We have templates for many of our products which can be found on the 'TEMPLATES' tab section of the relevant product page. We recommend using file transfer sites to upload artwork due to the speed and ease. One of these that we recommend is **WeTransfer** 

#### 2. Let XG assist you with your artwork.

If you require assistance in preparing your artwork, we can help lay out your supplied elements.

We will require you to complete our artwork brief which can be found on the 'ARTWORK' tab section of the relevant product page. This will then need to be sent to us via email to sales@xg-group.co.uk you can send a photo or a scanned version, we would also require any logos in vector format (ai,eps), fonts and relevant copy needed to complete the layout.

This process would require your approval and final sign off before production. Please note, we do charge for artwork and we will discuss this during the quote process.

### General guides for artwork are as follows:

- Production ready high resolution PDF
- Supply your artwork at full size or for larger prints supply your PDF at half or quarter size.
- Supply your PDF file with Image Bleed
- Resolution to be a maximum 150 dpi at full size
- Embed all text and fonts
- Transfer your files Via We Transfer
- Should you require more complex graphic design, please call us on 01280 707180 or email sales@xg-group.co.uk to discuss your requirement.

# Step 6 - how to order

## Now you are ready to place your order:

You can contact us by emailing **sales@xg-group.co.uk** with your requirements along with your full invoice address and delivery address (if different). We will then send you back a formal quotation prior to your order confirmation. For non account customers we will require full payment before your order can be processed.

Payment can be made by card over the phone, by bank transfer or cheque (please allow 4/5 days for cheques to clear). Delivery is based on a standard 14-21 working day production lead time. These may vary depending on quantities and are subject to availability. If an express turnaround is required, we will always endeavour to help.

Please call us on **01280 707 180** if you need help or advice on our products or processes.

## Price List

Please call us on **01280 707 180** and we will be glad to quote for your specific requirements.

Frame & Canopy Fully Printed	Price
3x3	£725.00
3x4.5	£925.00
3x6	£1225.00

Side Walls - Fully Printed	Print	3x3	3x4.5	3x6
Full Height Side Wall/Door (Per Panel)	Single Sided	£220.00	£300.00	£400.00
Full Height Sided Wall/Door (Per Panel)	Double Sided	£425.00	£650.00	£790.00
Half Height Side Wall	Single Sided	£165.00	£250.00	£235.00
Half Height Side Wall	Double Sided	£280.00	£475.00	£625.00

Side Walls - Stock Colour	3x3	3x4.5	3x6
Full Height Side Wall Set*	£180	£200	£240
Half Height Wall - Bar & Connector	£30	£45	£60
Half Height Wall (Individual panels)	£45	£70	£95

<sup>\*</sup>Side wall set consists of 1 x full height wall, 1 x wall with a door & 2 x walls with a window

Frame accessories	All Sizes
23Kg Leg Weights (2 per set each weighing 11.5kg)	£65.00
Flag mounting Clamp*	£10.00

<sup>\*</sup>Requires Ground Spike Base (2 Clamps required per flag).

March 2024

### Packaging Dimension Information

Gazebo Size	Packed Dimensions	Weight
3x3 Frame	H 1630 x W 250 x D 250mm	26.7kg Frame packed with frame cover
3x3 Canopy	H 440 x W 370 x D 130mm	6.7kg Canopy packed with Bag
3x4.5 Frame	H 1630 x W 330 x D 250mm	33.3kg Frame packed with frame cover
3x4.5 Canopy	H 560 x W 360 x D 130mm	8.9kg Canopy packed with Bag
3x6 Frame	3x6 Frame H 1630 x W 450 x D 270mm 46.5kg Frame pa	
3x6 Canopy	H 540 x W 420 x D 150mm	10.8kg Canopy packed with Bag

#### Wind loading information

Summary of allowable wind speeds for XG Event tent range

	Canopy On	ly	1 Wall		2 Walls		3 Walls		4 Walls	
Gazebo Size	Unbraced	Braced	Unbraced	Braced	Unbraced	Braced	Unbraced	Braced	Unbraced	Braced
3x3	70km/hr	80km/hr	40km/hr	50km/hr	30km/hr	40km/hr	30km/hr	40km/hr	30km/hr	40km/hr
3x4.5	70km/hr	80km/hr	40km/hr	50km/hr	30km/hr	40km/hr	30km/hr	40km/hr	30km/hr	40km/hr
3x6	30km/hr	30km/hr	20km/hr	30km/hr	10km/hr	20km/hr	10km/hr	20km/hr	10km/hr	20km/hr

#### Fabric Information

Fabric Type	Specification			
Plain Stock Colour	500D PVC Coated Polyester 320gsm			
Printed	600D PU Coated Polyester 265gsm			

### How to Care for your Gazebo

For long lasting durability and the best possible protection for your gazebo, please follow these instructions: With proper care, the XG branded gazebo will give you many years of use.

- Use a mild soap (not detergent) and water for cleaning.
- Let the gazebo top and frame dry out completely before closing and storing to avoid mildew.
- The gazebo frame will operate and look better if wiped occasionally with silicone spray, especially before and after using in damp conditions. Make sure you remove any excess silicone before adding the canopy.
- Use a seam sealer if the gazebo top leaks or drips water. Available at most sporting goods, hardware stores or on request.
- Slightly tighten bolts if the frame becomes loose

#### Product information and warnings

- Branded gazebos are designed as temporary shelters do not leave up for prolonged periods.
- We recommend that these event gazebos/tents are not used in potentially windy or stormy conditions as this may cause damage.
- It is recommended to completely dismantle the tent if winds exceed 40km/hr\*. Wind loading certificates are not available as these are temporary structures only.
- Please ensure the gazebos/tents are secured/anchored correctly using appropriate leg weights. (Recommended 1 x set per leg).
- The shelter/canopy is made from flame retardant materials and conforms to BS:7837:1996 but the fabric may burn if left in continuous contact with any flame source.
- Take care and keep away from eyes when assembling poles and attaching flag to the poles.
- Be careful when handling the gazebo folding frame. Avoid pinching hands or fingers as frame opens or closes.
- Do not use in a lightning storm.
- Do not leave unattended.
- Do not build fires within the tent.
- Due to continual product development, we reserve the right to change any product or specification without prior notice.
- All weights and dimensions are approximate, and we accept no liability for any variance.

<sup>\*</sup>This is subject to ground conditions.